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A taped confession by the accused killer of late presidential confidant Alfred Bloomingdale's mistress was made voluntarily and will be admitted as evidence at his murder trial, a judge ruled Tuesday.

Attorneys for Marvin Pancoast argued during a weeklong pretrial hearing that a total of five incriminating statements to police and a newspaper reporter should be suppressed as evidence on grounds Pancoast did not have an attorney present and did not make the statements voluntarily.

''The court finds ... beyond a reasonable doubt that the statements were made voluntarily by Mr. Pancoast, that he waived his Miranda rights and that they will be admitted,'' Superior Court Judge David Horowitz ruled.

Police officers testified last week that Pancoast walked into a police station the night Vicki Morgan was beaten to death with a baseball bat and confessed to the murder. On tape, he told police Miss Morgan wanted to die because she was about to be evicted from her condominium.

Pancoast, 34, has pleaded innocent and innocent by reason of insanity to the July 1983 baseball bat slaying of the 30-year-old woman, who had lost a multi-million palimony suit against the department store heir's estate.

The judge said his ruling was not a determination of whether Pancoast was legally insane at time of the murder, whether he was guilty or innocent or whether the statements were true.

''What this means is that the people (prosecutors) will be asked to prove that these statements are truthful and the people have absolutely no evidence to prove that,'' defense attorney Charles Mathews said.

''In fact,'' he added, ''they have a volume evidence to prove these statements are full of untruths. I don't think Marvin knew what he was saying.''

Before the ruling, defense attorney Arthur Barens said he will renew efforts to force the FBI and CIA to release any video tapes they may have showing top government officials at sex orgies.

''We're going to start contacting those agencies again tomorrow to see if they will voluntarily respond to our subpoenas,'' Barens said. ''If not, we will seek the judge's help to order them to comply with the subpoena.''

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Court documents revealed last week that Barens had subpoened several agencies for any documents or tapes showing Bloomingdale, Miss Morgan, Attorney General nominee Edwin Meese, or other White House or government officials at sex parties.

Pancoast's attorneys have said the subpoenaed documents and video tapes are needed to prove their client's innocence and ''that others had a motive to want to kill Vicki Morgan.''

The CIA so far has refused to respond to the request and the FBI has turned over only limited material related to a Los Angeles Police Department prostitution-related investigation of Bloomingdale.

Attorney Robert K. Steinberg, who briefly met with Pancoast in jail, claimed he viewed the purported sex tapes, then said they had been stolen.